



Figure similar

SIMATIC S7-1500F, CPU 1517F-3 PN/DP, central processing unit with work memory 3 MB for program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

| General information | |
|--|--|
| Product type designation | CPU 1517F-3 PN/DP |
| HW functional status | FS11 |
| Firmware version | V3.1 |
| <ul style="list-style-type: none"> FW update possible | Yes |
| Product function | |
| <ul style="list-style-type: none"> I&M data | Yes; I&M0 to I&M3 |
| <ul style="list-style-type: none"> Isochronous mode | Yes; Distributed and central; with minimum OB 6x cycle of 250 μ s (distributed) and 1 ms (central) |
| <ul style="list-style-type: none"> SysLog | Yes |
| Engineering with | |
| <ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version | V19 (FW V3.1); V13 Update 3 (FW V1.6) or higher |
| Configuration control | |
| via dataset | Yes |
| Display | |
| Screen diagonal [cm] | 6.1 cm |
| Control elements | |
| Number of keys | 6 |
| Mode selector switch | 1 |
| Supply voltage | |
| Rated value (DC) | 24 V |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| <ul style="list-style-type: none"> Mains/voltage failure stored energy time | 5 ms |
| <ul style="list-style-type: none"> Repeat rate, min. | 1/s |
| Input current | |
| Current consumption (rated value) | 1.55 A |
| Current consumption, max. | 1.9 A |
| Inrush current, max. | 1.9 A; Rated value |
| I^2t | 0.4 A ² ·s |
| Power | |
| Infeed power to the backplane bus | 12 W |
| Power consumption from the backplane bus (balanced) | 30 W |
| Power loss | |
| Power loss, typ. | 24 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |

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|---|---|
| SIMATIC memory card required | Yes |
| Work memory | |
| • integrated (for program) | 3 Mbyte |
| • integrated (for data) | 8 Mbyte |
| Load memory | |
| • Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | |
| • maintenance-free | Yes |
| CPU processing times | |
| for bit operations, typ. | 2 ns |
| for word operations, typ. | 3 ns |
| for fixed point arithmetic, typ. | 3 ns |
| for floating point arithmetic, typ. | 12 ns |
| CPU-blocks | |
| Number of elements (total) | 12 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB | |
| • Number range | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| • Size, max. | 8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB |
| FB | |
| • Number range | 0 ... 65 535 |
| • Size, max. | 1 Mbyte |
| FC | |
| • Number range | 0 ... 65 535 |
| • Size, max. | 1 Mbyte |
| OB | |
| • Size, max. | 1 Mbyte |
| • Number of free cycle OBs | 100 |
| • Number of time alarm OBs | 20 |
| • Number of delay alarm OBs | 20 |
| • Number of cyclic interrupt OBs | 20; with minimum OB 3x cycle of 100 µs |
| • Number of process alarm OBs | 50 |
| • Number of DPV1 alarm OBs | 3 |
| • Number of isochronous mode OBs | 3 |
| • Number of technology synchronous alarm OBs | 2 |
| • Number of startup OBs | 100 |
| • Number of asynchronous error OBs | 4 |
| • Number of synchronous error OBs | 2 |
| • Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| • per priority class | 24; Up to 8 possible for F-blocks |
| Counters, timers and their retentivity | |
| S7 counter | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC counter | |
| • Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| S7 times | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC timer | |
| • Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| Data areas and their retentivity | |
| Retentive data area (incl. timers, counters, flags), max. | 768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB |

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|--|---|
| Extended retentive data area (incl. timers, counters, flags), max. | 8 Mbyte; When using PS 6 0W 24/48/60 V DC HF |
| Flag | |
| • Size, max. | 16 kbyte |
| • Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| Data blocks | |
| • Retentivity adjustable | Yes |
| • Retentivity preset | No |
| Local data | |
| • per priority class, max. | 64 kbyte; max. 16 KB per block |
| Address area | |
| Number of IO modules | 16 384; max. number of modules / submodules |
| I/O address area | |
| • Inputs | 32 kbyte; All inputs are in the process image |
| • Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | |
| — Inputs (volume) | 32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3 |
| — Outputs (volume) | 32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3 |
| per CM/CP | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| Subprocess images | |
| • Number of subprocess images, max. | 32 |
| Hardware configuration | |
| Number of distributed IO systems | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters | |
| • integrated | 1 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Number of IO Controllers | |
| • integrated | 2 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Rack | |
| • Modules per rack, max. | 32; CPU + 31 modules |
| • Number of lines, max. | 1 |
| PtP CM | |
| • Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of available slots |
| Time of day | |
| Clock | |
| • Type | Hardware clock |
| • Backup time | 6 wk; At 40 °C ambient temperature, typically |
| • Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | |
| • Number | 16 |
| Clock synchronization | |
| • supported | Yes |
| • to DP, master | Yes |
| • on DP, device | Yes |
| • in AS, master | Yes |
| • in AS, device | Yes |
| • on Ethernet via NTP | Yes |
| Interfaces | |
| Number of PROFINET interfaces | 2 |
| Number of PROFIBUS interfaces | 1 |
| 1. Interface | |
| Interface types | |
| • RJ 45 (Ethernet) | Yes; X1 |
| • Number of ports | 2 |
| • integrated switch | Yes |

| Protocols | |
|---|--|
| • IP protocol | Yes; IPv4 |
| • PROFINET IO Controller | Yes |
| • PROFINET IO Device | Yes |
| • SIMATIC communication | Yes |
| • Open IE communication | Yes; Optionally also encrypted |
| • Web server | Yes |
| • Media redundancy | Yes |
| PROFINET IO Controller | |
| Services | |
| — Isochronous mode | Yes |
| — Direct data exchange | Yes; Requirement: IRT and isochronous mode (MRPD optional) |
| — IRT | Yes |
| — PROFINergy | Yes; per user program |
| — Prioritized startup | Yes; Max. 32 PROFINET devices |
| — Number of connectable IO Devices, max. | 512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Of which IO devices with IRT, max. | 64 |
| — Number of connectable IO Devices for RT, max. | 512 |
| — of which in line, max. | 512 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| — Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| — PROFINET Security Class | 1 |
| Update time for IRT | |
| — for send cycle of 250 µs | 250 µs to 4 ms |
| — for send cycle of 500 µs | 500 µs to 8 ms |
| — for send cycle of 1 ms | 1 ms to 16 ms |
| — for send cycle of 2 ms | 2 ms to 32 ms |
| — for send cycle of 4 ms | 4 ms to 64 ms |
| — With IRT and parameterization of "odd" send cycles | Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs) |
| Update time for RT | |
| — for send cycle of 250 µs | 250 µs to 128 ms |
| — for send cycle of 500 µs | 500 µs to 256 ms |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| — for send cycle of 2 ms | 2 ms to 512 ms |
| — for send cycle of 4 ms | 4 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — Isochronous mode | No |
| — IRT | Yes |
| — PROFINergy | Yes; per user program |
| — Shared device | Yes |
| — Number of IO Controllers with shared device, max. | 4 |
| — activation/deactivation of I-devices | Yes; per user program |
| — Asset management record | Yes; per user program |
| — PROFINET Security Class | SNMP Configuration and DCP Read Only |
| 2. Interface | |
| Interface types | |
| • RJ 45 (Ethernet) | Yes; X2 |
| • Number of ports | 1 |
| • integrated switch | No |
| Protocols | |
| • IP protocol | Yes; IPv4 |
| • PROFINET IO Controller | Yes |
| • PROFINET IO Device | Yes |
| • SIMATIC communication | Yes |
| • Open IE communication | Yes; Optionally also encrypted |

| | |
|---|--|
| • Web server | Yes |
| • Media redundancy | No |
| PROFINET IO Controller | |
| Services | |
| — Isochronous mode | No |
| — Direct data exchange | No |
| — IRT | No |
| — PROFINergy | Yes; per user program |
| — Prioritized startup | No |
| — Number of connectable IO Devices, max. | 128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Number of connectable IO Devices for RT, max. | 128 |
| — of which in line, max. | 128 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| — Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| — PROFINET Security Class | 1 |
| Update time for RT | |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — Isochronous mode | No |
| — IRT | No |
| — PROFINergy | Yes; per user program |
| — Prioritized startup | No |
| — Shared device | Yes |
| — Number of IO Controllers with shared device, max. | 4 |
| — activation/deactivation of I-devices | Yes; per user program |
| — Asset management record | Yes; per user program |
| — PROFINET Security Class | SNMP Configuration and DCP Read Only |
| 3. Interface | |
| Interface types | |
| • RS 485 | Yes; X3 |
| • Number of ports | 1 |
| Protocols | |
| • PROFIBUS DP master | Yes |
| • PROFIBUS DP device | No |
| • SIMATIC communication | Yes |
| PROFIBUS DP master | |
| • Number of connections, max. | 48; for the integrated PROFIBUS DP interface |
| • max. number of DP devices | 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Services | |
| — Equidistance | Yes |
| — Isochronous mode | Yes |
| — activation/deactivation of DP devices | Yes |
| Interface types | |
| RJ 45 (Ethernet) | |
| • 100 Mbps | Yes |
| • Autonegotiation | Yes |
| • Autocrossing | Yes |
| • Industrial Ethernet status LED | Yes |
| RS 485 | |
| • Transmission rate, max. | 12 Mbit/s |
| Protocols | |
| PROFIsafe | Yes; V2.4 / V2.6 |
| Number of connections | |
| • Number of connections, max. | 320; via integrated interfaces of the CPU and connected CPs / CMs |
| • Number of connections reserved for ES/HMI/web | 10 |

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| <ul style="list-style-type: none"> • Number of connections via integrated interfaces • Number of S7 routing paths | <p>288</p> <p>64; in total, only 16 S7-Routing connections are supported via PROFIBUS</p> |
| Redundancy mode | |
| <ul style="list-style-type: none"> • H-Sync forwarding | Yes |
| Media redundancy | |
| <ul style="list-style-type: none"> — Media redundancy — MRP — MRP interconnection, supported — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. | <p>only via 1st interface (X1)</p> <p>Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client</p> <p>Yes; as MRP ring node according to IEC 62439-2 Edition 3.0</p> <p>Yes; Requirement: IRT</p> <p>200 ms; For MRP, bumpless for MRPD</p> <p>50</p> |
| SIMATIC communication | |
| <ul style="list-style-type: none"> • PG/OP communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. | <p>Yes; encryption with TLS V1.3 pre-selected</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>See online help (S7 communication, user data size)</p> |
| Open IE communication | |
| <ul style="list-style-type: none"> • TCP/IP <ul style="list-style-type: none"> — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) <ul style="list-style-type: none"> — Data length, max. • UDP <ul style="list-style-type: none"> — Data length, max. — UDP multicast • DHCP • DNS • SNMP • DCP • LLDP • Encryption | <p>Yes</p> <p>64 kbyte</p> <p>Yes</p> <p>Yes</p> <p>64 kbyte</p> <p>Yes</p> <p>2 kbyte; 1 472 bytes for UDP broadcast</p> <p>Yes; 128 multicast circuits (of which max. 5 via X1)</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optional</p> |
| Web server | |
| <ul style="list-style-type: none"> • HTTP • HTTPS • web API <ul style="list-style-type: none"> — Number of sessions, max. — number of simultaneous HTTP calls, max. — HTTP request body, max. | <p>Yes; Standard and user pages</p> <p>Yes; Standard and user pages</p> <p>200</p> <p>4</p> <p>131 072 byte</p> |
| OPC UA | |
| <ul style="list-style-type: none"> • Runtime license required • OPC UA Client <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max. — Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC-UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. | <p>Yes; "Large" license required</p> <p>Yes; Data Access (registered Read/Write), Method Call</p> <p>Yes</p> <p>Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256</p> <p>"anonymous" or by user name & password</p> <p>40</p> <p>5 000</p> <p>300</p> <p>20</p> <p>100</p> <p>1</p> <p>5</p> <p>5 000</p> |

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| — Number of registerable method calls of OPC-UA_MethodCall, max. | 100 |
| — Number of inputs/outputs when calling OPC-UA_MethodCall, max. | 20 |
| ● OPC UA Server | Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space |
| — Application authentication | Yes |
| — Security policies | available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss |
| — User authentication | "anonymous" or by user name & password |
| — GDS support (certificate management) | Yes |
| — Number of sessions, max. | 64 |
| — Number of accessible variables, max. | 200 000 |
| — Number of registerable nodes, max. | 50 000 |
| — Number of subscriptions per session, max. | 50 |
| — Sampling interval, min. | 10 ms |
| — Publishing interval, min. | 10 ms |
| — Number of server methods, max. | 100 |
| — Number of inputs/outputs per server method, max. | 20 |
| — Number of monitored items, recommended max. | 10 000; for 1 s sampling interval and 1 s send interval |
| — Number of server interfaces, max. | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace" |
| — Number of nodes for user-defined server interfaces, max. | 30 000 |
| ● Alarms and Conditions | Yes |
| — Number of program alarms | 400 |
| — Number of alarms for system diagnostics | 200 |
| Further protocols | |
| ● MODBUS | Yes; MODBUS TCP |
| Isochronous mode | |
| Equidistance | Yes |
| S7 message functions | |
| Number of login stations for message functions, max. | 64 |
| number of subscriptions, max. | 750 |
| number of tags/attributes for subscriptions, max. | 20 000 |
| Program alarms | Yes |
| Number of configurable program messages, max. | 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH |
| Number of loadable program messages in RUN, max. | 10 000 |
| Number of simultaneously active program alarms | |
| ● Number of program alarms | 2 000 |
| ● Number of alarms for system diagnostics | 1 000 |
| ● Number of alarms for motion technology objects | 480 |
| Test commissioning functions | |
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 10 engineering systems |
| Status block | Yes; Up to 16 simultaneously (in total across all ES clients) |
| Single step | No |
| Number of breakpoints | 20 |
| Profiling | No |
| Status/control | |
| ● Status/control variable | Yes; without fail-safe |
| ● Variables | inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters |
| ● Number of variables, max. | |
| — of which status variables, max. | 200; per job |
| — of which control variables, max. | 200; per job |
| Forcing | |
| ● Forcing | Yes; without fail-safe |
| ● Forcing, variables | peripheral inputs/outputs (without fail-safe) |
| ● Number of variables, max. | 200 |
| Diagnostic buffer | |
| ● present | Yes |
| ● Number of entries, max. | 3 200 |

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|---|---|
| — of which powerfail-proof | 1 000 |
| Traces | |
| • Number of configurable Traces | 8 |
| • Memory size per trace, max. | 512 kbyte |
| Interrupts/diagnostics/status information | |
| Diagnostics indication LED | |
| • RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| • MAINT LED | Yes |
| • Connection display LINK TX/RX | Yes |
| Supported technology objects | |
| Motion Control | Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool |
| • Number of available Motion Control resources for technology objects | 10 240 |
| • Required Motion Control resources | |
| — per speed-controlled axis | 40 |
| — per positioning axis | 80 |
| — per synchronous axis | 160 |
| — per external encoder | 80 |
| — per output cam | 20 |
| — per cam track | 160 |
| — per probe | 40 |
| • Positioning axis | |
| — Number of positioning axes at motion control cycle of 4 ms (typical value) | 70 |
| — Number of positioning axes at motion control cycle of 8 ms (typical value) | 128 |
| Controller | |
| • PID_Compact | Yes; Universal PID controller with integrated optimization |
| • PID_3Step | Yes; PID controller with integrated optimization for valves |
| • PID-Temp | Yes; PID controller with integrated optimization for temperature |
| Counting and measuring | |
| • High-speed counter | Yes |
| Standards, approvals, certificates | |
| Ecological footprint | |
| • environmental product declaration | Yes |
| Global warming potential | |
| — global warming potential, (total) [CO2 eq] | 570 kg |
| — global warming potential, (during production) [CO2 eq] | 96.9 kg |
| — global warming potential, (during operation) [CO2 eq] | 483 kg |
| — global warming potential, (after end of life cycle) [CO2 eq] | -9.97 kg |
| Highest safety class achievable in safety mode | |
| • Performance level according to ISO 13849-1 | PLe |
| • SIL acc. to IEC 61508 | SIL 3 |
| Probability of failure (for service life of 20 years and repair time of 100 hours) | |
| — Low demand mode: PFDavg in accordance with SIL3 | < 2.00E-05 |
| — High demand/continuous mode: PFH in accordance with SIL3 | < 1.00E-09 |
| Ambient conditions | |
| Ambient temperature during operation | |
| • horizontal installation, min. | 0 °C |
| • horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| • vertical installation, min. | 0 °C |
| • vertical installation, max. | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |

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| Altitude during operation relating to sea level | |
| • Installation altitude above sea level, max. | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |
| configuration / header | |
| configuration / programming / header | |
| Programming language | |
| — LAD | Yes; incl. failsafe |
| — FBD | Yes; incl. failsafe |
| — STL | Yes |
| — SCL | Yes |
| — CFC | Yes; either CFC or failsafe functionality |
| — GRAPH | Yes |
| Know-how protection | |
| • User program protection/password protection | Yes |
| • Copy protection | Yes |
| • Block protection | Yes |
| Access protection | |
| • protection of confidential configuration data | Yes |
| • Password for display | Yes |
| • Protection level: Write protection | Yes |
| • Protection level: Read/write protection | Yes |
| • Protection level: Write protection for Failsafe | Yes |
| • Protection level: Complete protection | Yes |
| • User administration | Yes; device-wide |
| programming / cycle time monitoring / header | |
| • lower limit | adjustable minimum cycle time |
| • upper limit | adjustable maximum cycle time |
| Dimensions | |
| Width | 175 mm |
| Height | 147 mm |
| Depth | 129 mm |
| Weights | |
| Weight, approx. | 1 929 g |

| Classifications | | | |
|-----------------|--------|---------|----------------|
| | | Version | Classification |
| | eClass | 14 | 27-24-22-07 |
| | eClass | 12 | 27-24-22-07 |
| | eClass | 9.1 | 27-24-22-07 |
| | eClass | 9 | 27-24-22-07 |
| | eClass | 8 | 27-24-22-07 |
| | eClass | 7.1 | 27-24-22-07 |
| | eClass | 6 | 27-24-22-07 |
| | ETIM | 9 | EC000236 |
| | ETIM | 8 | EC000236 |
| | ETIM | 7 | EC000236 |
| | IDEA | 4 | 3565 |
| | UNSPSC | 15 | 32-15-17-05 |

Approvals / Certificates

General Product Approval

[Manufacturer Declaration](#)



[Miscellaneous](#)



| | | |
|--------------------------|-----|--------------------------------|
| General Product Approval | EMV | For use in hazardous locations |
|--------------------------|-----|--------------------------------|



[FM](#)



[FM](#)

[CCC-Ex](#)

For use in hazardous locations

Functional Safety



[Miscellaneous](#)

[Type Examination Certificate](#)



[Type Examination Certificate](#)

Marine / Shipping



[NK / Nippon Kaiji Kyokai](#)



Marine / Shipping

other

Environment

Industrial Communication

[CCS \(China Classification Society\)](#)



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Industrial Communication

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